

An interesting 1,2,4-triazole-furazan system: a new family of insensitive energetic materials

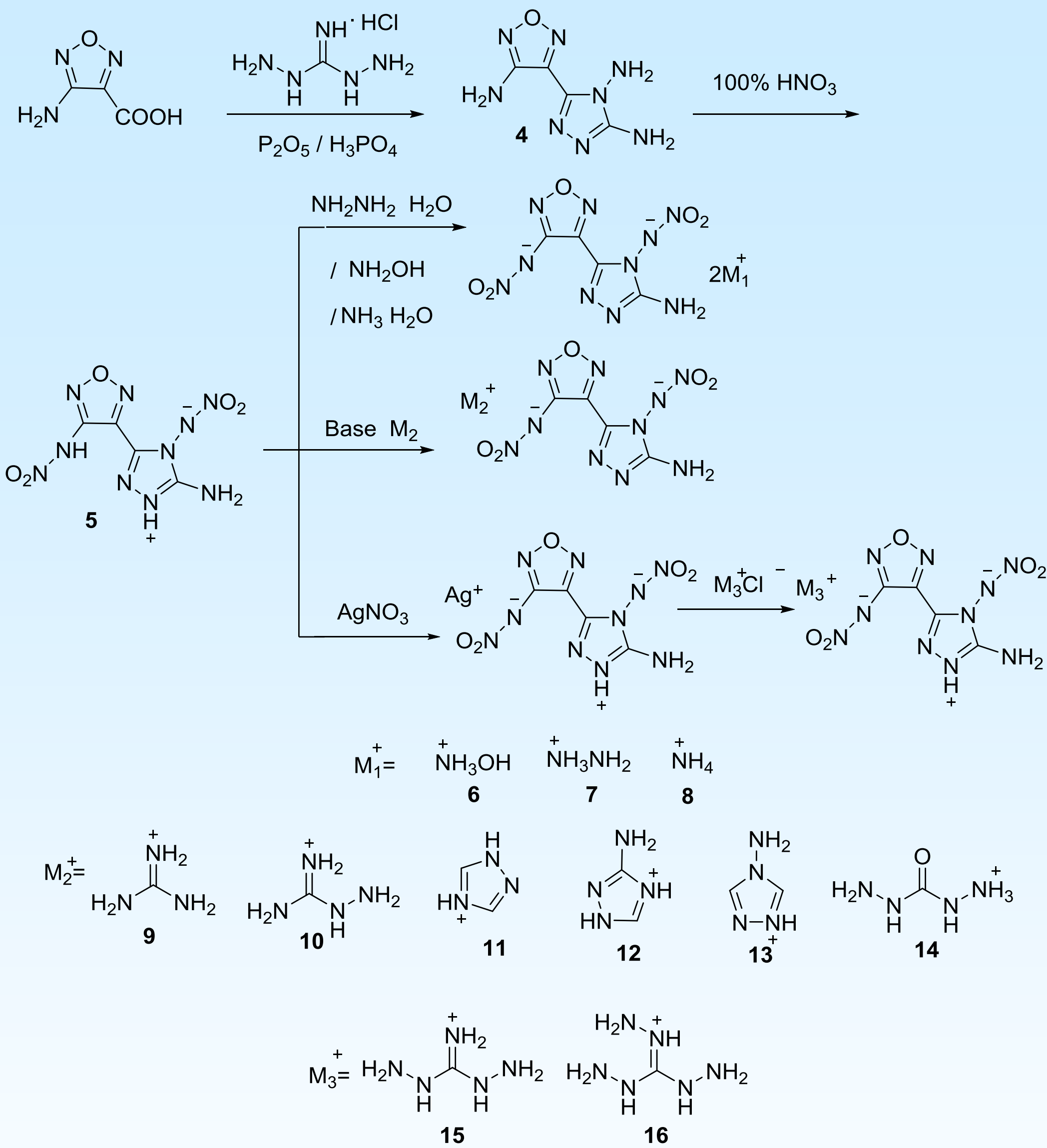
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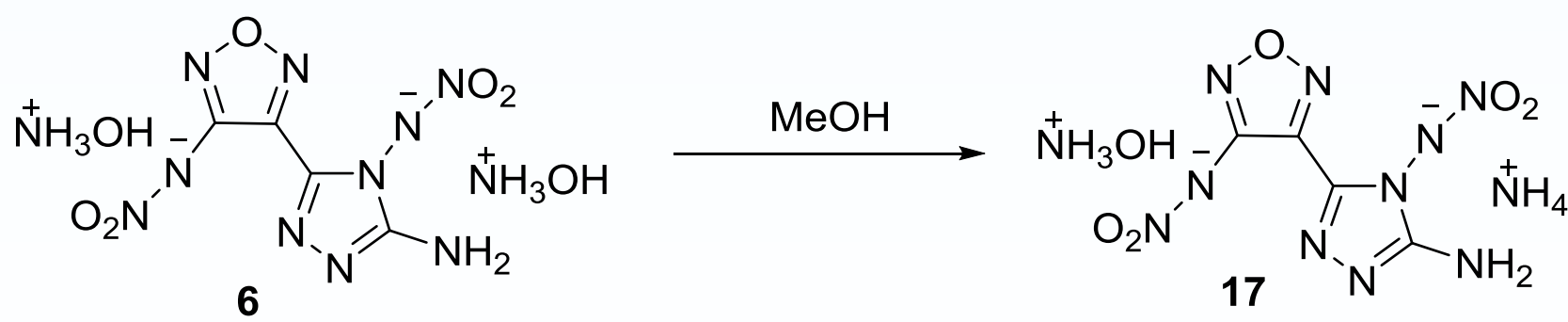
Introduction

Several efficient ways to achieve the balance between energetic and sensitivity have been well-established: a) formation of energetic salts; b) layer-by-layer stacking; c) blending of energetic rings using alkyl bridges; d) 3D metal organic frameworks; e) cocrystallization; f) intramolecular hydrogen bonds. The nitrogen-rich energetic salts are the hottest topics and these salts with high energy and low sensitivity are important in energetic materials. As we know the introduction of amino groups has a positive effect resulting in an increase in detonation performance and safety. Herein, we report a series of energetic salts based on 3-nitramino-4-(4-nitramino-5-amino-1,2,4-triazol-3-yl)furazan with a system that comprises both nitro and amino groups. Hydroxylammonium salt has good thermal stability, high detonation performance and low sensitivity.

Synthesis



Scheme 2 Syntheses of 3-nitramino-4-(4-nitramino-5-amino-1,2,4-triazol-3-yl)furazan and nitrogen-rich salts of 3-nitramino-4-(4-nitramino-5-amino-1,2,4-triazol-3-yl)furazan under different conditions



Scheme 3 Synthesis of Hydroxylammonium Ammonium 3-nitramino-4-(4-nitramino-5-amino-1,2,4-triazol-3-yl)furazan

Table 1 Properties of 5-17 and comparison with TATB, RDX and HMX

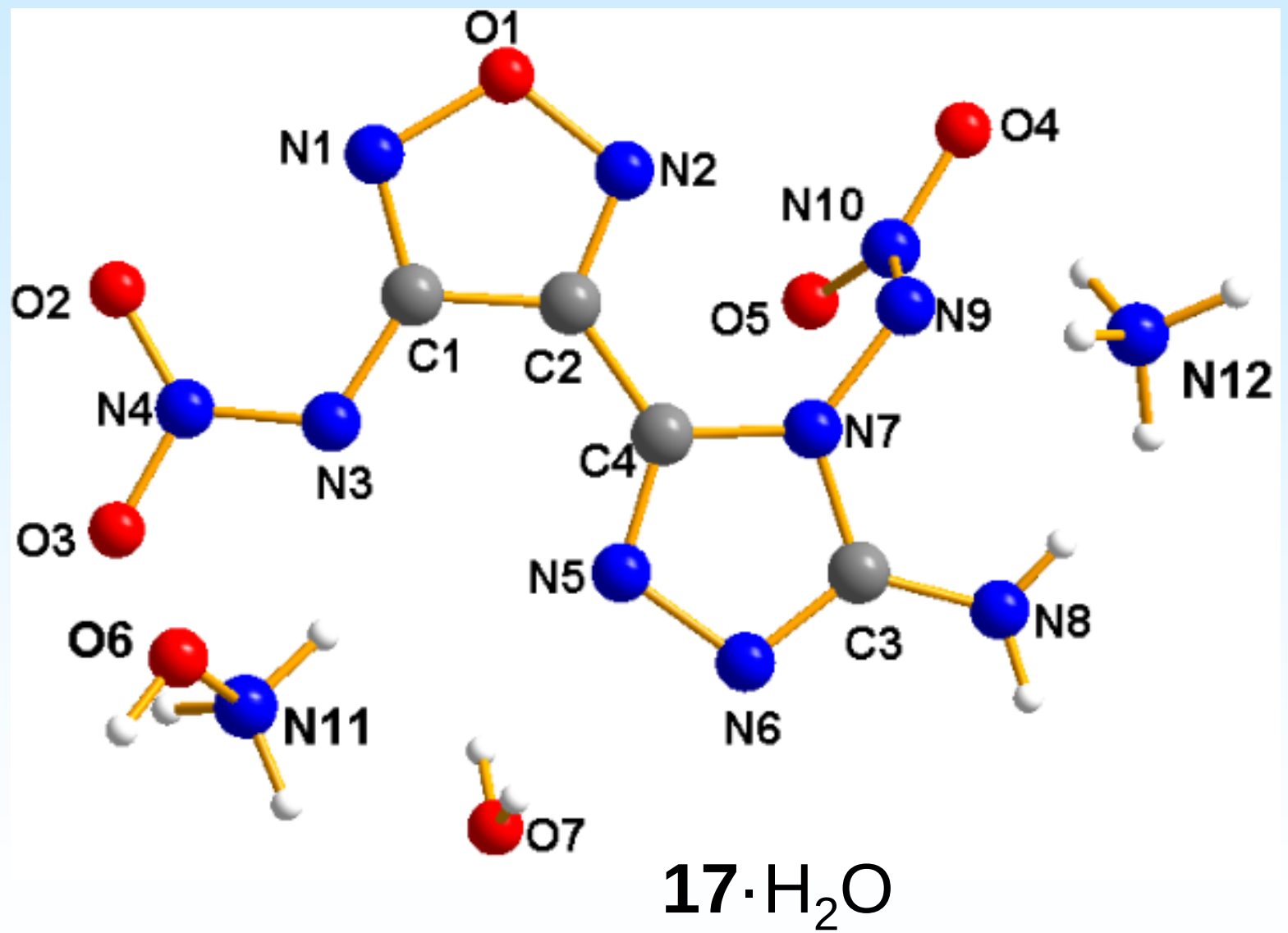
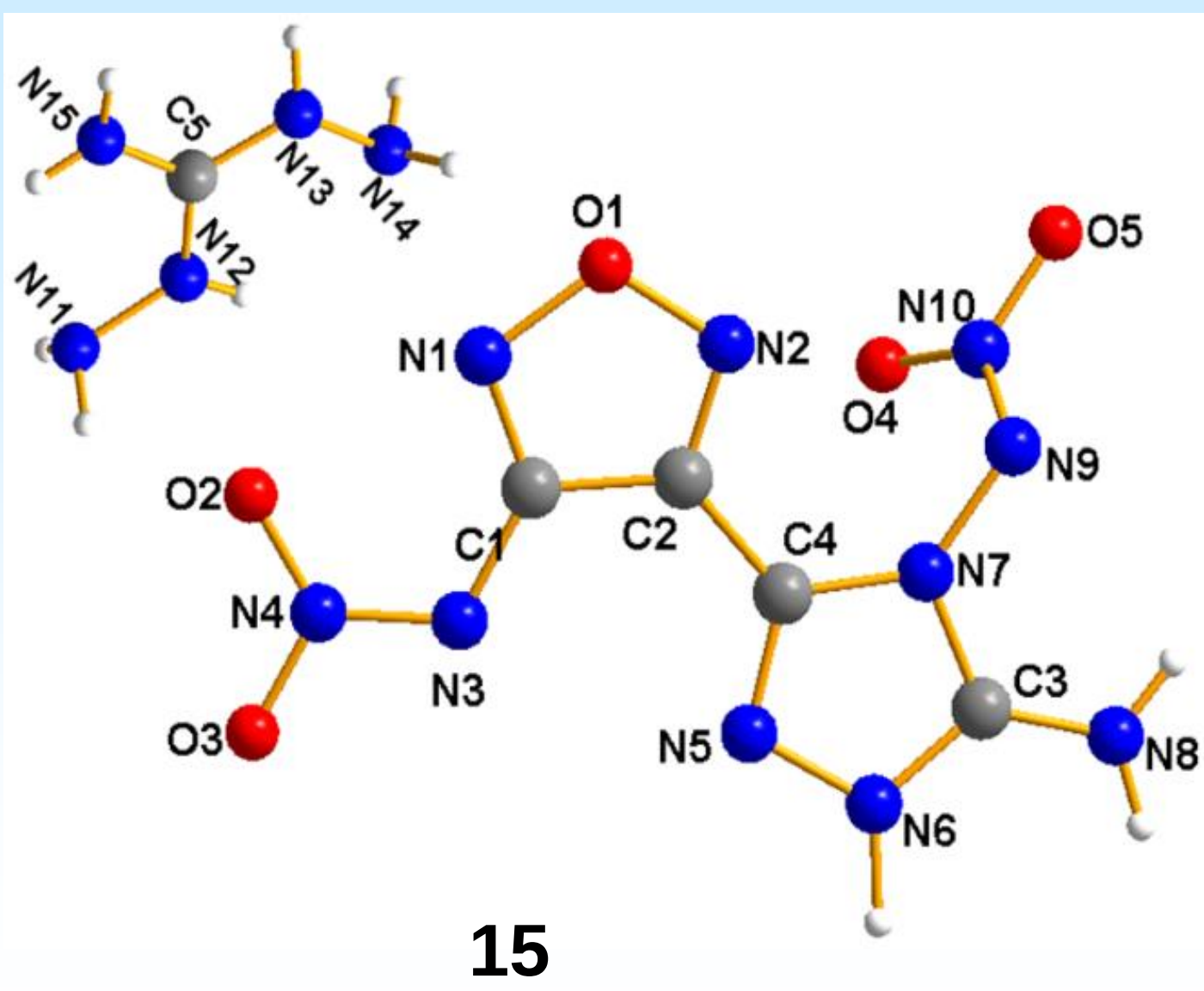
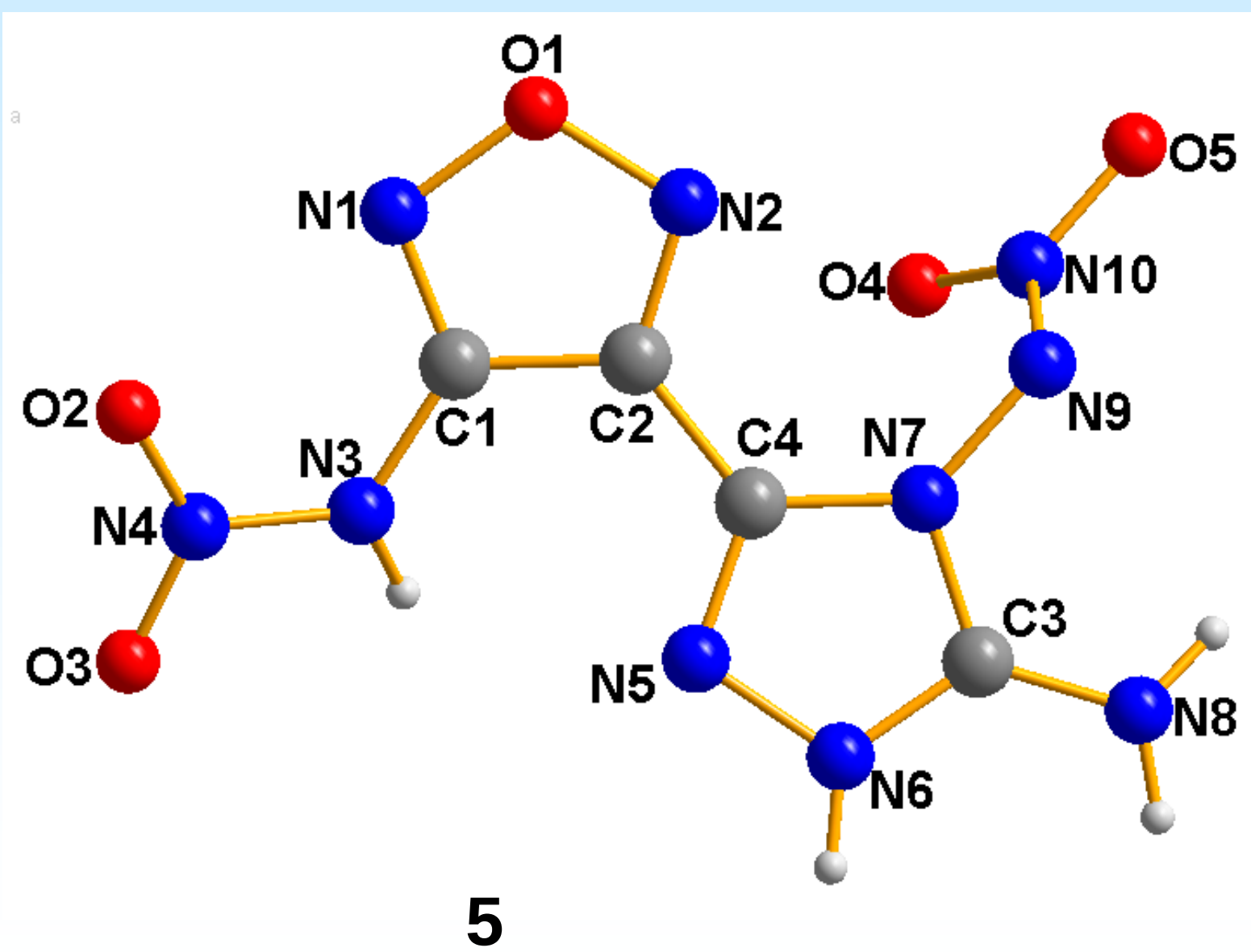
compound	T_m^a [°C]	T_d^b [°C]	ρ^c [g cm ⁻³]	ΔH_f^d [kJ mol ⁻¹]/[kJ g ⁻¹]	D^e [m s ⁻¹]	P^f [GPa]	IS ^g [J]	FS ^h [N]
5	—	114	1.812	759.8/2.79	9091	36.5	35	360
6	69	184	1.767	733.7/2.08	9165	36.1	40	360
7	—	222	1.732	957.9/2.85	9239	33.9	40	360
8	—	208	1.727	591.5/1.93	8912	33.2	>40	>360
9	—	204	1.701	729.5/2.20	8557	28.8	>40	>360
10	155	214	1.703	917.5/2.65	8749	30.2	>40	>360
11	—	139	1.7	1035.5/3.03	8525	29.3	>40	>360
12	—	208	1.698	1015/2.85	8466	28.3	>40	>360
13	—	202	1.680	1133.5/3.18	8536	29.0	>40	>360
14	166	204	1.691	886.1/2.45	8514	39.1	>40	>360
15	—	186	1.719	934.5/2.59	8732	30.2	>40	>360
16	—	188	1.654	1041.1/2.77	8655	28.8	>40	>360
17	—	184	1.741	632.4/1.96	8803	31.3	>40	>360
TATB	—	360	1.930	-137.5/-0.54	8114	31.2	50	>360
RDX	—	204	1.800	70.3/0.32	8795	34.9	7.4	120
HMX	—	287	1.905	74.8/0.25	9144	39.5	7.4	120

^a Melting point. ^b Decomposition temperature ^c Density measured using a gas pycnometer (25 °C). ^d Heat of formation. ^e Calculated detonation velocity. ^f Calculated detonation pressure ^g Impact sensitivity. ^h Friction sensitivity.

Physical and Chemical Properties

The decomposition temperatures of the salts ranged from 139 (**11**) to 222 °C (**7**). Neutral compound has a low decomposition temperatures of 114 °C. Hydrazinium salt **7** is the most thermally stable (222 °C). The calculated detonation velocities lie in the range between 8514 and 9239 m s⁻¹. All compounds (**5-17**) possess good impact and friction sensitivities, which up to 35 J and 360 N, respectively. The most promising compound for industrial scale-up and practical use is the Hydrazinium salt **7**, which has acceptable density (1.732 g cm⁻³), lower sensitivities (40 J, 360 N), good detonation pressure (33.9 GPa) and (9239 m s⁻¹). The combination of exceedingly high performance properties, which are comparable to those of HMX.

Crystal Structure



Acknowledgement

This project is supported by the National Natural Science Foundation of China (No. 21376121, 21676147), the Natural Science Foundation of Jiangsu Province (BK20151483) Science Challenge Project.